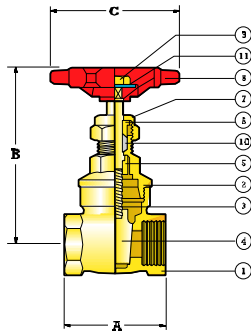
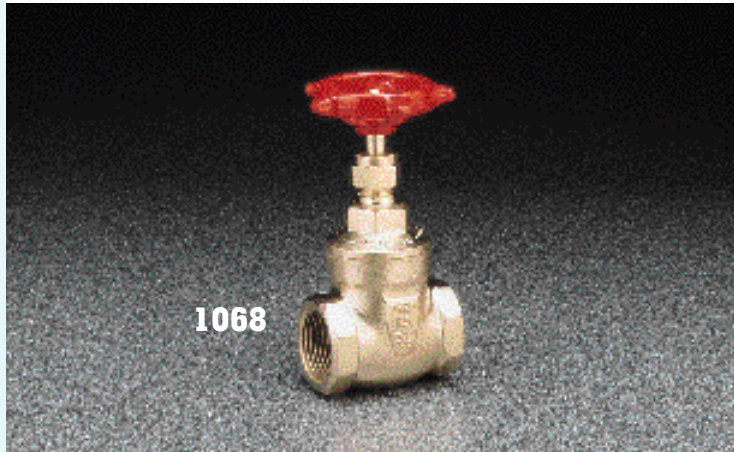


1068 FORGED BRASS FULL BORE GATE VALVE RANGE

- BS5154 PN20 Series B.
- Non-rising Stem.
- Solid Brass Wedge.
- High quality lubricated packing.
- Can be re-packed under pressure.
- BS21 Taper Thread.
- ANSI (NPT) American Taper Thread (AT).
- BS2779 Parallel Thread (PT).
- Lockshield pattern (LS).



MATERIAL SPECIFICATION

No	COMPONENT	MATERIAL
1	Body	Forged Brass (1/4 to 2) Gravity Die Cast Brass (2 1/2 to 4)
2	Bonnet	Forged Brass (1/4 to 3) Gravity Die Cast Brass (4)
3	Stem	Brass Bar
4	Wedge	Forged Brass (1/4 to 2 1/2) Gravity Die Cast Brass (3 and 4)
5	Stem Ring	Brass Bar
6	Gland	Brass Bar
7	Gland Nut	Brass Bar (1/4 to 1) Forged Brass (1 1/4 to 4)
8	Handwheel	Aluminium
9	Handwheel Nut	Brass Bar
10	Gland Packing	Graphited non Asbestos
11	Rating Disc	Aluminium

Size	Maximum Pressure Conditions (bar)		Test Pressures (bar)	
	Temperatures up to 100°C	Temperatures up to 180°C	Shell	Seat
1/4 to 4	20.0	9.0	30.0	22.0

Size	Maximum Pressure Conditions (psi)		Test Pressures (psi)	
	Temperatures up to 212°F	Temperatures up to 356°F	Shell	Seat
1/4 to 4	290.1	130.5	435.1	319.1

ACCESSORIES



Lockshield

RANGE	Sizes										
	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
1068	○	○	○	○	○	○	○	○	○	○	○
1068AT	○	○	○	○	○	○	○	○	○	○	○
1068PT	○	○	○	○	○	○	○	○	○	○	○
1068LS			○	○	○	○	○	○			

DIMENSIONS (mm)

	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
A Face to Face	43	43	52	56	65	73	76	90	102	114	134
B Height	85	85	85	95	110	125	145	170	205	240	290
C H'wheel Diam.	60	60	60	60	70	75	95	105	120	155	155
WEIGHT kg	0.22	0.22	0.27	0.37	0.64	0.99	1.28	2.00	3.19	4.63	7.29

FLOW RATES*

	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Cv	5.5	8.8	16.4	37.4	66.7	105.3	150.9	269.1	500.8	795.6	1273.0
Kv	4.7	7.5	14.0	32.0	57.0	90.0	129.0	230.0	428.0	680.0	1088.0
Kv Gas	3.0	3.4	9.3	18.6	25.3	50.0	65.5	116.6	208.0	336.0	520.0

* Cv – flow rate in US GPM at a pressure drop of 1 psi.
 * Kv – flow rate in m³ per hour at a pressure drop of 1 bar.
 * Kv Gas – flow rate in m³ per hour at a pressure drop of 1 mbar.

SUITABLE FOR

	Steam	Water	Oil	Air	Gases			
					Inert	Combustible†	Corrosive††	Oxygen
	✓	✓	✓	✓	✓	✓	✓	✗

† The valves are suitable for British Gas Applications Family Gases 1, 2 and 3.
 †† Suitable in applications where moisture is completely absent.

VACUUM CONDITIONS
 Can be used in a vacuum at 10⁻³ torr.

PRESSURE AND TEMPERATURE RATINGS

